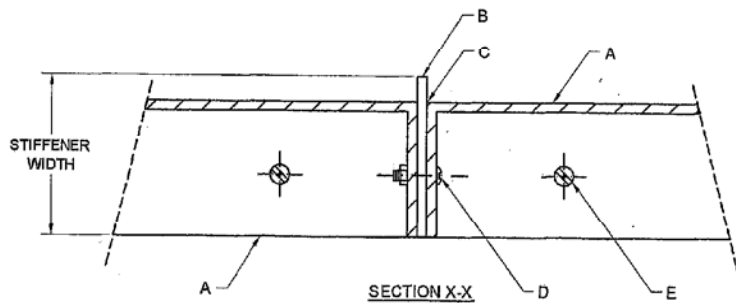



ASSEMBLY



1. Stiffener bar(s) should be placed between every other column of frames on banks 4 high x 3 wide and larger.
2. Customer to supply flashing to ensure seal between frames and plenum.
3. Stiffeners are purchased as a separate item and supplied by customer.
4. Assembly hardware purchased and supplied by customer.

- A. Holding frame - size and style customer designated
- B. Stiffener - 3/16 galvanized or aluminized steel stiffener
Width required as below:
4 Frames High; 3-1/2"
5 Frames High; 4"
6 Frames High; 4-1/2"
7 Frames High; 5"
8 Frames High; 5-1/2"
- C. Caulk between contacting surfaces to prevent air bypass:
- Frame to Frame
- Frame to Stiffener
- Frame to Flashing
- D. Screw #10-32 x 3/8 and nut through frame/stiffener/frame combination.
- E. Screw #10-32 x 1/4 and nut through frame to frame installation.

	P.O. Box 32578 Louisville, KY 40232 P: 502-969-2304 F: 502-961-0930	TOLERANCES UNLESS OTHERWISE SPECIFIED		DRAWING NAME FILTER FRAME INSTALLATION				
		FRACTIONAL - DECIMAL - ANGLES -	ALL DIMENSIONS IN INCHES	APPROVED BY <i>[Signature]</i>	SPECIFICATION NO. MKT-B-00530	PAGE 1 OF 1	SCALE NONE	DWG. SIZE A
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