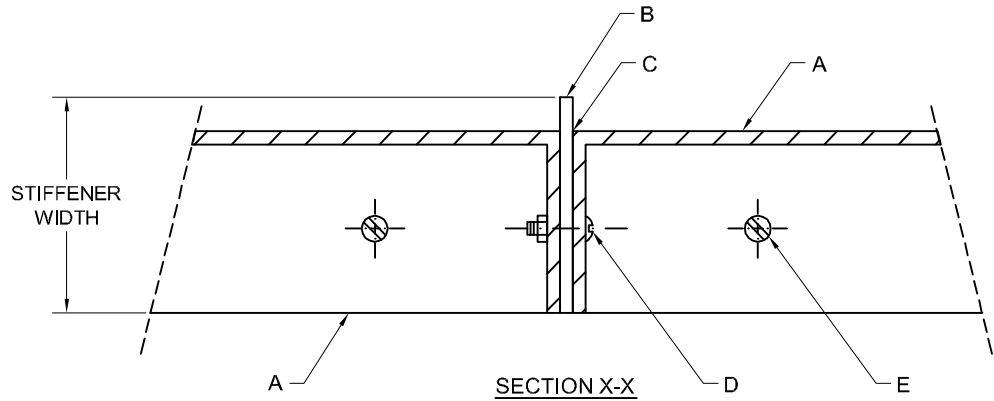


ASSEMBLY



A. Holding frame - size and style customer designated

B. Stiffener - 3/16 galvanized or aluminized steel stiffener
 Width required as below:
 4 Frames High: 3-1/2"
 5 Frames High: 4"
 6 Frames High: 4-1/2"
 7 Frames High: 5"
 8 Frames High: 5-1/2"

C. Caulk between contacting surfaces to prevent air bypass:
 - Frame to Frame
 - Frame to Stiffener
 - Frame to Flashing

D. Screw #10-32 x 3/8 and nut through frame/stiffener/frame combination.

E. Screw #10-32 x 1/4 and nut through frame to frame installation.

1. Stiffener bar(s) should be placed between every other column of frames on banks 4 high x 3 wide and larger.
2. Customer to supply flashing to ensure seal between frames and plenum.
3. Stiffeners are purchased as a separate item and supplied by customer.
4. Assembly hardware purchased and supplied by customer.



CONTACT FACTORY TO
 VERIFY REVISION LEVEL

TOLERANCES
 UNLESS OTHERWISE SPECIFIED

FRACTIONAL -
 DECIMAL -
 ANGLES -

ALL DIMENSIONS IN INCHES

DRAWING NAME

FILTER FRAME INSTALLATION

APPROVED BY

K. Quinn

SPECIFICATION NO.

MKT-B-00530

PAGE

1 OF 1

SCALE

NONE

DWG. SIZE

A

REVISION

A

REVISION DATE

03-25-10

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